

Work Order ID 115535

April-03-14 10:28:40 AM

115535

Page 1

Item ID: D3656-1

Revision ID:

Item Name: Aft Panel

Start Date: 4/03/14 Start Qty: 3.00 ***3***

Required Date: 4/04/14 Req'd Qty: 3.00 ***3***

Reference: RA111245 - return to stk

Accept


N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan:  Date: _____
QC: _____ Date: _____

Tooling: _____ Date: _____
SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3656	Rev B								

115 QC6- Inspect dimensions to drawing

0.00

115

QC

Quality Control

Memo

inspect parts
3 x D3656-1 B56077

0.00

3

BH/04/03

125

0.00

125

Packaging

Packaging

Memo

re-identify ujsing new b/n

0.00

3

BH/04/03

SKP
14/4/7

135

0.00

135

QC

Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

3

14/4/9

1404.07

Picklist Print

April-03-14 10:28:39 AM

Page 1

Work Order ID: 115535

115535

Parent Item: D3656-1

D3656-1

Parent Item Name: Aft Panel

Start Date: 4/03/14

Required Date: 4/04/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev. A 07/12/13 New issue DL verified by:DD
IPP Rev. B 08/09/25 Dwg. Update DL.
Add Sstep 105 Dry Material 10/04/21 DL

IPP Rev. C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3656-1		Manufactured	No				Each	0.0000		3			
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D3656-1

Aft Panel

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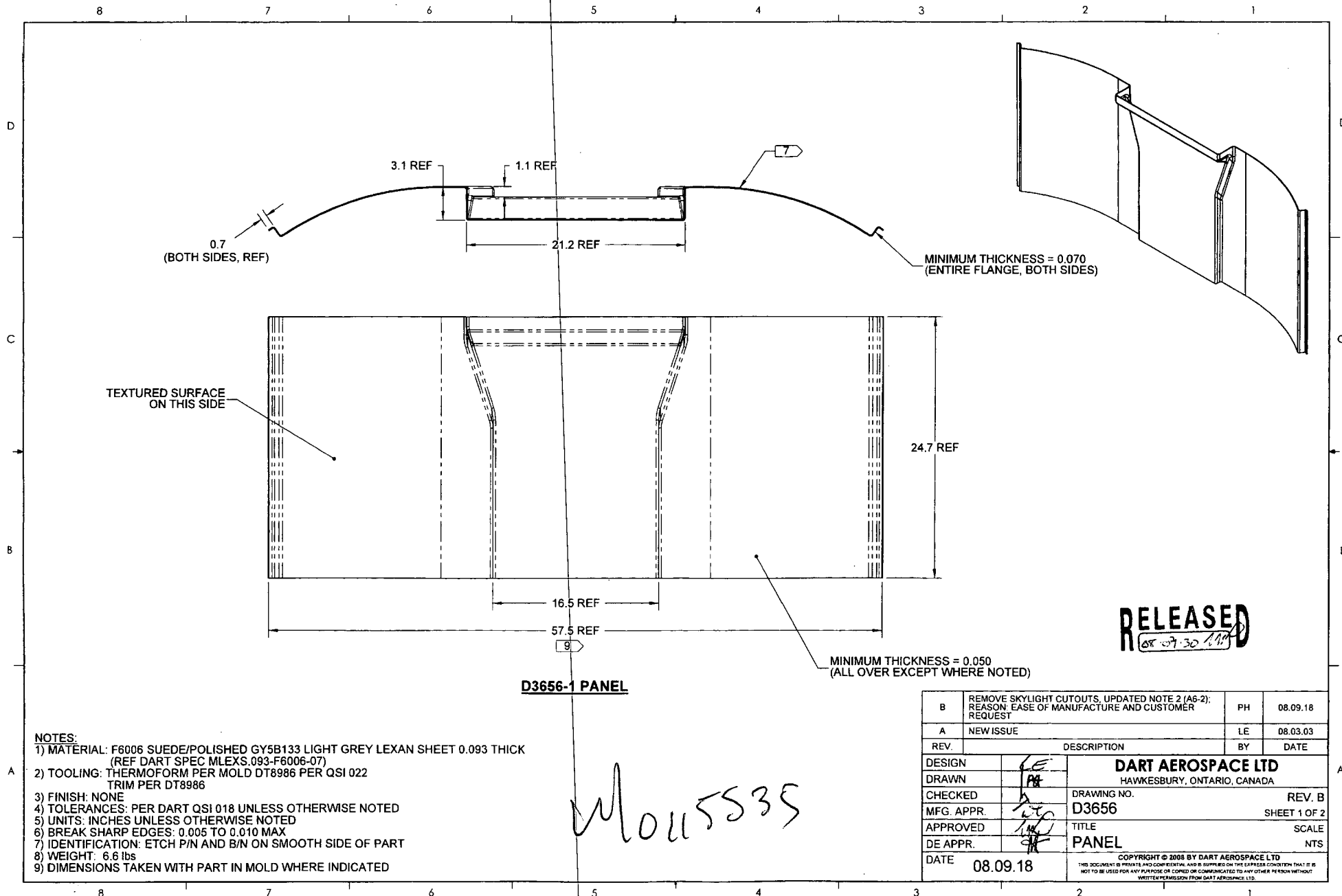
3x B56077

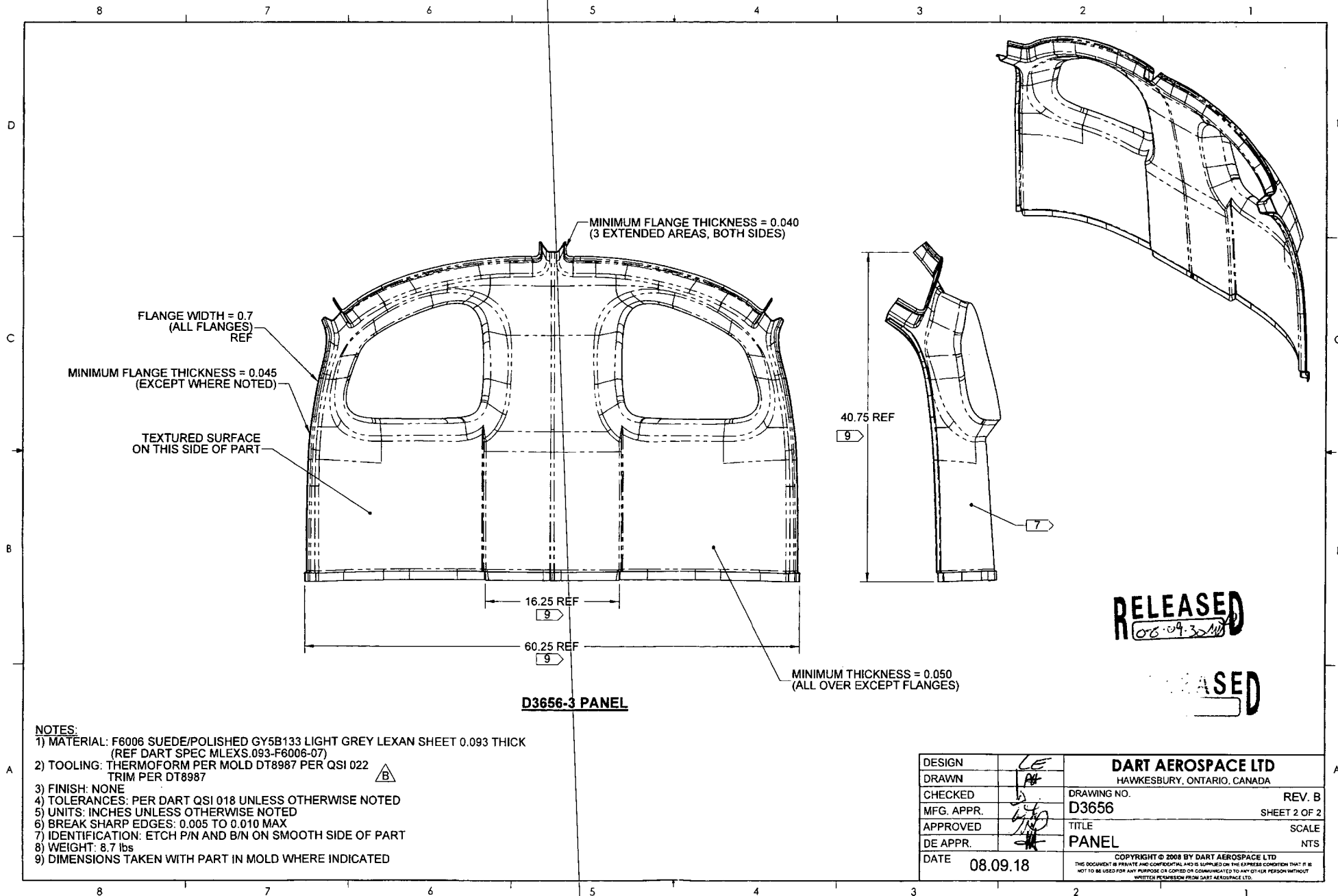
Seg. 131

PIP 116158

DAS
32
9-89

14/4/17 (3)





RELEASED
06-04-30

RELEASED

DESIGN	LE	DART AEROSPACE LTD	
DRAWN	PA	HAWKESBURY, ONTARIO, CANADA	
CHECKED	5	DRAWING NO.	REV. B
MFG. APPR.	5	D3656	SHEET 2 OF 2
APPROVED	5	TITLE	SCALE
DE APPR.	5	PANEL	NTS
DATE	08.09.18	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	